

Date: Tuesday, 12/13/2005 2:41:07 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 25210		
Estimate Number	: 11417		
P.O. Number	: N/A	Part Number	: D34583
This Issue	: 12/13/2005 S.O. No. : N/A	Drawing Number	: D3458 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 25207	Material	: N/A
Written By	: <u>See Comment below</u>	Due Date	: 12/20/2005
Checked & Approved By	: <u>See Comment below</u>	Qty:	12 Um: Each
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.7350 f(s)/Unit Total : 8.8200 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: M7584

12

2.0	SHEAR	SHEAR
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Comment: SHEAR

cut blanks 8.400" long

JL 05.12.19 12

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1-Machine as per folio FA605 rev:\_\_\_ &amp; dwg D3458 rev:\_\_\_

J.L 05.12.19

12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JL 05.12.19

12

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 06/01/09

12

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3458

DL 06/01/09 10

10

PTO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.01.09	6	used 2 for prototype on P601-550	EE	06.01.09	2	u 06.01.09	 06.01.09

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   
 QA: N/C Closed: \_\_\_\_\_ Date: 06/01/10

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<del>06.01.09</del>	<del>16</del>	<del>Used 2 for prototype change to P601-550</del>						

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 25210

Part Number: D34583

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



*J.L. 06-01-09*

10

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

*R.E. 06-01-9*

10

9.0

DC

DOCUMENT CONTROL



*SAC 06/01/10 12*

Comment: DOCUMENT CONTROL

*DP 06/01/10 (18)*

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

